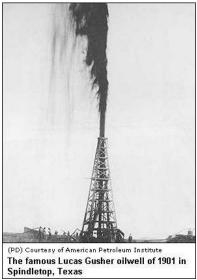
Petroleum crude oil



Petroleum crude oil, or simply **crude oil**, is a naturally occurring, flammable and usually dark brown or greenish colored liquid found primarily in underground geological formations. Crude oil consists of a complex mixture of <u>hydrocarbons</u> of various <u>molecular</u> weights plus other chemical compounds.

Crude oil has been formed from compression and/or heating of ancient <u>biomass</u>, derived from naturally decaying biota; this process typically occurs at considerable subsurface depth beneath layers of sedimentary soils deposited over geologic time.

As of 2011, the top three crude oil producers are Saudi Arabia, Russia and the USA, each of which contributes roughly 13 percent of the world total production. Uses of crude oil include production of most of the fuels that humans use, but also feedstocks for manufacture of a vast array of pharmaceuticals, plastics and other synthetic products.

The Lucas Gusher become known as the oil well that started the birth of the oil industry in Texas. It initially produced about 100,000 barrels per day, more than the combined production from all of the oil wells then existing in the United States of America.

Element	Weight %	Hydrocarbon	Weight %					
Carbon	83-87	Paraffins	30 49					
Hydrogen	10-14							
Nitrogen	0.1-2	Naphthenes						
Oxygen	0.1-1.5	Aromatics	15					
Sulfur	0.5-6		6					
Metals	< 0.1	Asphaltics						
The hydrocarbon weight % values are averages.								

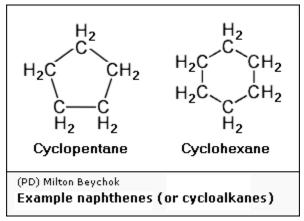
Composition of crude oil

Both crude oil and <u>natural gas</u> are predominantly mixtures of hydrocarbons. At typical ambient conditions of pressure and temperature, the lower molecular weight hydrocarbons<u>methane</u>, ethane, propane and butane occur as gases, while the higher <u>molecular</u> weight hydrocarbons (pentane and higher) are in the form of liquids or solids. However, in the underground oil reservoirs, the proportion which is gas or liquid varies depending on the subsurface pressure and temperature conditions and on the phase diagram of the petroleum mixture.

Crude oil consists mostly of hydrocarbons with small amounts of other chemical compounds that may contain <u>nitrogen</u>, <u>oxygen</u> or <u>sulfur</u>. It may also contain trace amounts of <u>heavy metals</u> such as <u>iron</u>, <u>nickel</u>, <u>copper</u> and <u>vanadium</u>. The average elemental composition of

petroleum crude oil and the average distribution of the different hydrocarbons in the various crude oils are shown in the adjacent tables. The exact elemental composition varies widely from formation to formation but the proportion of chemical elements vary over fairly narrow limits. The distribution of the different types of hydrocarbons in petroleum also varies considerably from one crude oil reservoir to another which means that the properties of the various crude oils are quite different.

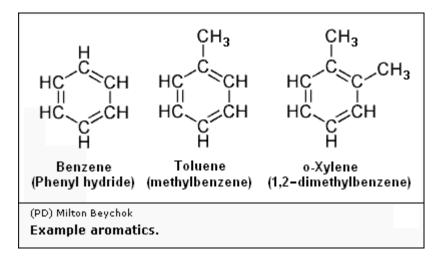
The hydrocarbons in crude oil



Petroleum is a mixture of a very large number of different hydrocarbons. The most common hydrocarbons found in petroleum crude oil are linear or branched alkanes (also called *paraffins*), cycloalkanes (also called *naphthenes* or *cyclic paraffins*), or much more complicated chemicals like *asphaltics* which may have a molecular weight of 800 to 2500.

The alkanes present in crude oil are saturated hydrocarbons, with linear or branched chains, which contain only carbon and hydrogen atoms and have the general formula of C_uH_{2n+2} . They generally have from four to 40 carbon atoms per <u>molecule</u>, although some molecules may be present that have less than five or more than 40 <u>carbon</u> atoms.

The naphthenes (cycloalkanes) are also saturated hydrocarbons, but they have one or more rings of carbon atoms to which hydrogen atoms are attached. The general formula for naphthenes having a single ring of carbon atoms (with no side chains) is C_nH_{2n} . Naphthenes have similar properties to alkanes but have higher boiling points. The upper adjacent diagram depicts the chemical structure of cyclopentane and cyclohexane as some examples of naphthenes (cycloalkanes) having a single ring.



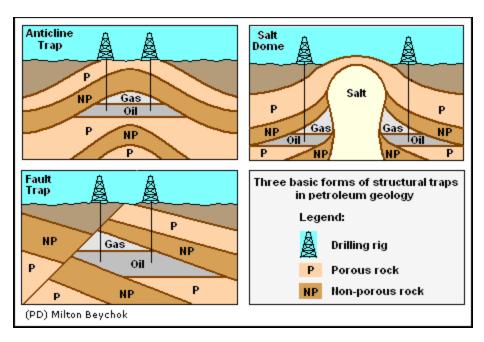
The aromatic hydrocarbons have one or more rings of six carbons, called *benzene rings*, to which <u>hydrogen</u> atoms are attached. The general formula of the aromatic hydrocarbons having a single ring (and having no side chains) is C_nH_n . The lower adjacent diagram depicts the chemical structures of benzene as an example of an aromatic hydrocarbon having a single ring with no side chains, as well as the structures of toluene and o-xylene as examples of aromatic hydrocarbons having a single benzene ring with one and with two side chains.

Formation of crude oil

According to generally accepted theory, petroleum is derived from ancient <u>biomass</u>. The theory was initially based on the isolation of molecular species from petroleum that closely resembled known biomolecules.

More specifically, crude oil and natural gas are products of the heating of ancient organic materials over geological time. Formation of petroleum occurs from hydrocarbon pyrolysis, in a variety of mostly endothermic reactions at high temperature and/or pressure. Today's oil formed from the preserved remains of prehistoric zooplankton and <u>algae</u>, which had settled to a sea or lake bottom in large quantities under anoxic (anaerobic) conditions. Over geological time, the organic matter mixed with mud, and was buried under heavy layers of sediment resulting in high levels of heat and pressure. This process caused the organic matter to change, first into the waxy material known as "kerogen", which is found in various oil shales around the world, and then (with more heat) into liquid and gaseous hydrocarbons via a process known as "catagenesis".

Geologists often refer to the <u>temperature</u> range in which oil forms as an "oil window". Below the oil window minimum temperature, oil remains trapped in the form of kerogen and above the window maximum temperature, the oil is converted into natural gas through the process of thermal cracking. Although this temperature range is found at different depths below the surface throughout the world, a typical depth for the oil window is four to six kilometers. Sometimes, oil which is formed at extreme depths may migrate and become trapped at much shallower depths than where it was formed, as in the case of the Athabasca Oil Sands.



Crude oil sources

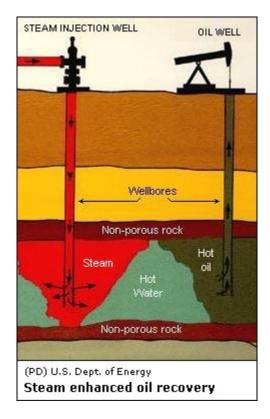
Conventional crude oil reservoirs: Three conditions must be present for oil reservoirs to form, as depicted in the adjacent drawing.

- A reservoir of hydrocarbon material must exist and must have been buried deep enough for subterranean heat and pressure to have transformed it over a long period of time into crude oil.
- A porous, permeable reservoir rock for the crude oil to accumulate in.
- A non-porous, non-permeable cap rock that acts to seal and to prevent the accumulated crude oil from migrating upward and escaping to the surface.

Because most hydrocarbons are lighter than rock or water, they often migrate upward by permeating through porous, permeable rock layers until either reaching the surface or becoming trapped by non-porous, impermeable rocks above. When hydrocarbons are accumulated in a such a trap, an oil reservoir forms from which the oil can be extracted by drilling and pumping as also shown in the adjacent drawing.

Unconventional oil reservoirs: Oil-eating <u>bacteria</u> biodegrades oil that has escaped to the surface. *Oil sands* (such as the Athabascan oil sands in Canada) are reservoirs of partially biodegraded oil still in the process of escaping and being biodegraded, but they contain so much migrating oil that, although most of it has escaped, vast amounts are still present ... more than can be found in conventional oil reservoirs. The lighter fractions of the crude oil are destroyed first, resulting in reservoirs containing an extremely heavy form of crude oil, called "crude bitumen" in Canada, or extra-heavy crude oil in <u>Venezuela</u>. These two countries have the world's largest deposits of oil sands.

On the other hand, *oil shales* are source rocks that have not been exposed to heat or pressure long enough to convert their trapped hydrocarbons into crude oil. Technically speaking, oil shales are not really shales and do not really contain oil, but are usually relatively hard rocks called "marls" containing a waxy substance called kerogen. The kerogen trapped in the rock can be converted into crude oil using heat and pressure, in a process known as catagenesis, to simulate natural processes. The method has been known for centuries and was patented in 1694 under British Crown Patent No. 330 covering, "A way to extract and make great quantityes of pitch, tarr, and oyle out of a sort of stone". Although oil shales are found in many countries, the United States has the world's largest deposits.



Enhanced oil recovery

The initial or primary phase of recovering oil from an underground reservoir takes advantage of the natural pressure existing in the reservoir, assisted by pumps (if needed) to lift the oil to the surface. But only about 10 percent of a reservoir's original-oil-in-place (referred to as "OOIP") is typically produced during primary recovery.

In order to extend the productive life of an oil field, most oil producers have used secondary recovery methods since the late 1940's. Such secondary methods generally involve injecting water into the underground reservoir to displace the oil and drive it into the wellbore where it can be lifted to the surface by pumps. In some cases, natural gas (often produced simultaneously with the oil) is reinjected to maintain reservoir pressure, thus driving the oil into the wellbore. Secondary recovery methods generally raise the overall oil recovery to 20 - 40 percent of the original-oil-in-place. Thus, even after the secondary phase of recovery, about 60 - 80 percent of the oil still remains in the reservoir.

Enhanced Oil Recovery (abbreviated EOR) is a generic term for tertiary techniques used to further increase the recovery of oil from an oil field. Using EOR, 30 - 60 %, or more of the reservoir's original oil-in-place can be recovered compared with 20 - 40% using primary and secondary recovery. Three major EOR techniques have been found to be commercially viable:

- Using steam injection to raise the temperature of the oil, which reduces the oil's viscosity and improves its ability to flow through the reservoir (see adjacent drawing). In the United States, this technique amounts to over 50 percent of the EOR production.
- Raising the pressure within the reservoir by the injection of a gas such as natural gas, nitrogen or carbon dioxide that expand in the reservoir and push the additional oil to the wellbore. Gas injection accounts for nearly 50 percent of the EOR production in the United States.
- Chemical injection, which involves using long-chained molecules called "polymers" to increase the effectiveness of water injection, or using detergent-like surfactants to help lower the surface tension that often prevents oil droplets from moving through a reservoir. Chemical techniques account for less than one percent of EOR production in the United States.

Classification of crude oils

The petroleum industry generally classifies crude oil by the geographic location of the reservoir from which it is produced (e.g., West Texas Intermediate, Brent, or Oman), its API gravity (an oil industry measure of density), and by its sulfur content. Crude oil may be considered *light* if it has a low density, or *heavy* if it has a high density; moreover, it may be referred to as *sweet* if it contains relatively little sulfur or *sour* if it contains substantial amounts of sulfur.

Light crude oil is more desirable than heavy oil since it provides a higher yield of gasoline, and sweet oil is more desirable than sour oil because it has fewer environmental impacts and requires less refining to meet the sulfur content standards of refined fuels. Each crude oil has a unique composition and set of physical properties which are delineated by crude oil assays performed in petroleum laboratories.

Some of the common petroleum crude oils (many of which are known as **benchmark crude oils**) are:

- West Texas Intermediate is a very high-quality, sweet, light oil. It is a North American oil.
- Brent Blend is a blend of 15 oils from the Brent and Ninian oil fields in the East Shetland Basin of the North Sea.
- Dubai Crude is a Middle Eastern sour oil from Dubai.
- Arabian Crude is a Middle Eastern oil from Saudi Arabia.
- Tapis Crude is a Far Eastern oil from Malaysia.
- *Minas Crude* is a Far Eastern oil from Indonesia.
- *Pembina* encompasses crude oils from Western Canada.
- Russian Export Blend is a mixture of several crude oils exported by Russia.

Products produced from crude petroleum

The petroleum crude oil is processed in <u>petroleum refineries</u> to produce various fuels as well as a number of other products. **Fuels**

- Liquified petroleum gas, commonly referred to as LPG
- Gasoline, also called petrol, in various grades
- Jet fuel in various grades
- Kerosene
- Diesel oil
- Fuel oil
 Other products
- Solvents for various industrial and other uses
- Raw materials for numerous pharmaceuticals, plastics and other products
- Lubricants such as motor oils and greases
- Petroleum wax
- Elemental <u>sulfur</u>, a byproduct of sulfur removal from fuels.
- Asphalt
- Petroleum coke, used in specialty carbon products or as a solid fuel.

• Petrochemical feed stocks:

- Benzene, toluene and xylenes
- Petroleum naphtha and fuel oil as feedstocks for steam-assisted thermal <u>cracking</u> plants referred to as "steam crackers" that produce intermediate petrochemical feedstocks Crude oil statistics

The three tables below provide the 2008 statistics for the production, consumption and proven reserves of petroleum crude oil of the top nations in each of those categories. The corresponding total world quantities of each category were:

- Production: 73,780,000 bbl/day (11,730,000 m³/day)
- Consumption: approximately 73,780,000 bbl/day (11,730,000 m³/day)
- Proven reserves: 1,332,000,000,000 bbl (211,790,000,000 m³)

As noted in the table footnotes, Canada's proven reserves include the petroleum in their Athabascan oil sands. The proven reserves of Venezuela probably include their oil sands also, but that is not explicitly stated in the referenced data sources.

Crude Oil Producers (2008)		Crude Oil Consumers (2008)			Crude (Crude Oil Proven Reserves (2008)		
Producing Nation	bbl/d	m ³ /d	Producing Nation	bbl/d	m ³ /d	Producing Nation	bbl	m ³
Saudi Arabia	10,782,000	1,729,000	United States	19,498,000	3,100,000	Saudi Arabia	264,300,000,000	42,023,700,000
Russia	9,790,000	1,557,000	China	7,850,000	1,248,000	Canada	178,600,000,000	28,297,400,000
United States	8,514,000	1,354,000	Japan	4,785,000	760,800	Iran	136,200,000,000	21,655,800,000
Iran	4,174,000	663,700	India	2,940,000	467,500	Iraq	112,500,000,000	17,887,500,000
China	3,973,000	631,700	Russia	2,900,000	461,100	Kuwait	101,500,000,000	16,138,500,000
Canada	3,350,000	532,700	Germany	2,569,000	408,500	UAE	97,800,000,000	17,887,500,000
Mexico	3,186,000	506,600	Brazil	2,520,000	400,700	Russia	79,000,000,000	12,561,000,000
UAE	3,046,000	484,300	Saudi Arabia	2,297,000	365,200	Venezuela	78,270,000,000	12,444,900,000
Kuwait	2,741,000	435,800	Canada	2,260,000	359,300	Libya	45,000,000,000	7,155,000,000
Venezuela	2,643,000	420,200	South Korea	2,175,000	345,800	Nigeria	38,500,000,000	6,121,500,000
Norway	2,466,000	392,100	Mexico	2,128,000	338,400	Kazakhstan	30,000,000,000	4,770,000,000
Brazil	2,396,000	381,000	France	1,986,000	315,800	Qatar	27,090,000,000	4,307,300,000
Iraq	2,385,000	379,200	Iran	1,755,000	279,000	United States	20,970,000,000	3,334,200,000
Algeria	2,180,000	346,600	United Kingdom	1,710,000	271,900	China	19,600,000,000	3,116,400,000
Nigeria	2,169,000	344,900	Italy	1,639,000	260,600	Algeria	14,790,000,000	2,351,600,000
Energy Information Administration, U.S. DOE			Energy Information Administration, U.S. DOE			CIA World Factbook		

Footnotes for the above tables:

1. bbl/d and m³/d are liquid measures of barrels per day and cubic metres per day, respectively. 1 bbl = 0.159 m³ and 1 m³ = 6.289 bbl

Proved reserves are the quantities of crude oil which, by analysis of geological and engineering data, are estimated with a high degree of confidence to be commercially recoverable from a given date forward, from known reservoirs and under current economic conditions.

3. Canada's crude from oil sands is included in its proven reserves. On that basis, it has the world's second largest oil reserves.

4. Canada's production of crude oil from conventional sources is declining, but its production from oil sands is increasing.

5. In oil industry terminology, production refers to the quantity of crude oil extracted from reserves, not the literal creation of the product.

History Early history Petroleum, in one form or another, has been used since ancient times. About 2400 years ago (450 BC), Herodotus describes the oil pits at Ardericca (near Babylon) and the pitch (asphalt) spring of Zacynthus. In those ancient times, Natural asphalt deposits in pits were used as mortar for bricks and walls, and for the construction of Babylonian towers as well as for waterproofing boats. Large quantities of asphalt were also found on the banks of the Issus River (a tributary of the Euphrates River). Ancient Persian tablets indicate that petroleum was used for medicinal and lighting purposes by the upper levels of their society. It was also used as fuel, construction mortar, road paving, and for waterproofing ships. In 221 BC, reference to drilling for the extraction of crude oil was recorded in a Chinese manuscript.

In about 325 BC, Alexander the Great used flaming torches of petroleum tar or oil to scare his enemies and, in about the first century AD, Plutarch refers to the petroleum found near Ecbatana (Kirkuk) in what is now Iraq. In the fourth century (347 AD), the Chinese are reported to have drilled holes up to 800 feet deep to extract oil by using drill bits attached to bamboo poles.

Petroleum ("burning water") was known in Japan during the 7th century, while in Europe the gas springs of the north of Italy led to the adoption in 1226 by the municipality of Salsomaggiore of a salamander surrounded by flames as its emblem. Marco Polo refers to the oil springs of Baku (in what is now Azerbaijan) towards the end of the 13th century. In 1436, the medicinal properties of the oil found at Tegernsee in the Bavarian Alps gave it the name of *St. Quirinus's Oil*.

The oil at Pechelbronn in Alsace (now in France) was discovered in 1498, and the "earthbalsam" of Galicia, an area in East-Central Europe, was known in 1506. In 1595, Sir Walter Raleigh wrote of the lake of pitch (asphalt) in Trinidad. Also in the 1500s, oil from seeps in the Carpathian Mountains of Poland was burned in street lamps of the Polish town of Krosno. In 1594, oil wells were dug by hand at Baku up to 115 feet (135 metres) deep.

The Latin word *petroleum* was first used to describe petroleum crude oil by the German mineralogist Georg Bauer (also known as Georgius Agricola) in the treatise "De Natura Fossilium", published in 1546. The Greek word for petroleum is " $\pi \epsilon \tau \rho$? $\lambda \alpha \iota ov$ ", meaning "rock oil".

More recent historical timeline

- 1735: Oil sands are mined and the oil extracted at Pechelbronn in Alsace.
- 1814: One of the first oil wells to produce oil that was marketed was drilled to a depth of 500 feet (150 metres) near Marietta, Ohio. The well was actually drilled for salt water and it just happened to produce about 1 barrel per week of byproduct crude oil which was marketed.
- 1818: In southeastern Kentucky, another salt water well, known as the "Beatty well" and located on the banks of the south fork of the Cumberland River, produced upwards of 100 barrels (16 m³) per day. By 1820, oil from this well was being shipped to several other southern states as well as to Europe.
- 1848: First modern oil well is drilled in Asia, on the Aspheron Peninsula north-east of Baku, by Russian engineer F.N. Semyenov.
- 1849: Abraham Gesner, a physician and geologist from Nova Scotia, Canada developed a process for distilling kerosene from crude oil. About 7 years later, the kerosene lamp was developed, providing clean burning light.
- 1854: First oil wells drilled to about 30 to 40 metres (100 to 130 feet) deep in Europe at Bóbrka, near Krosno in Poland by Ignacy ?ukasiewicz, a Polish pharmacist. That was followed in 1857 by oil wells drilled in the Carpathian Bend area northeast of Bucharest, Romania.
- 1858: The first oil well in North America was drilled in Ontario, Canada by James Miller Williams, born in New Jersey and migrated to Canada. That was followed a year later in 1859 by the first oil well drilled in the United States. It was drilled 69 feet (21 metres) deep at Titusville, Pennsylvania by Colonel Edwin Drake and initially produced 25 barrels (four cubic meters) per day which later decreased to 15 barrels (two cubic meters) per day.
- 1859 to 1900: The production of crude oil worldwide increased greatly during this period of time. In the United States, oil production increased from about 2000 barrels (318 m³) in 1859 to about 57,000,000 barrels (9,000,000 m³) in 1900.
 Then on January 10, 1901, the Lucas Gusher (see photo at the top of this article) was drilled by Captain Anthony Lucas at Spindletop, Texas and was completed in 1901. Its initial production rate of about 100,000 barrels (16,000 m³) per day was far more than the combined production from all of the oil wells then existing in the United States and heralded the birth of the Texas oil industry.

Today, the petroleum industry is global in its scope. The largest volume products of the industry are fuel oils and gasoline (petrol). Petroleum is also the raw material for many petrochemical products, including pharmaceuticals, solvents, fertilizers, pesticides, and plastics.

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Source:http://www.eoearth.org/view/article/51cbf2017896bb431f6a7817/?topic=51cbfc78f702fc2ba 8129e5f